

Survey

In these Service Instructions all Speedster / VX 220 models are described. Instructions are divided in accordance with the familiar group system into 13 main groups. They are designated by letters and are catalogued as follows.

- A = Maintenance, Body and Chassis Sheet Metal Parts
- B = Paint
- C = Body Equipment
- D = Heating and Ventilation System, Air Conditioning
- E = Chassis Frame, Front Axle, Front Wheel Suspension, Wheels and Tyres
- F = Rear Axle and Rear Wheel Suspension
- H = Brakes
- J = Engine, Engine Attaching Parts
- K = Clutch, Transmission
- L = Fuel and Exhaust System
- M = Steering
- N = Electrical Equipment, Instruments
- R = Optional Equipment, Accessories

The Technical Data Section is at the end of each main group; data relating to all groups is at the end of this introduction.

The part numbers listed in these Service Instructions are not available or permitted in all countries.

The contents of these Service Instructions are based on latest product information available at the time of publication. Adam Opel AG/Vauxhall Motors Ltd. expressly reserves the right to make alterations in the technical details of the vehicles in the data and illustrations in these Service Instructions and to make alterations to the instructions themselves.

Questions which arise from reading the Service Instructions can be answered by General Motors Europe, Aftersales, Adam Opel AG, PKZ 66-06, D-65423 Rüsselsheim.

The service operations are described in a series of steps, which correspond to the Labour Time Guide publications in sequence, content and work scope. Operations for the various groups are described and shown primarily on vehicles with left hand drive. Procedures on vehicles with right hand drive are same. Where there are significant differences, this will be pointed out.

Special Service Tools are listed in the catalogue "Opel/Vauxhall Special Service Tools", other necessary tools, devices and technical equipment are listed in the catalogue "Opel/Vauxhall Workshop Equipment". In addition, the Opel special tools required for performing the described operations are listed at the end of each group, before the Technical Data Tables.

Opel/Vauxhall Special Service Tools are supplied by SPX (Kent-Moore).

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